**DCG thread milling cutters for M1 to M2.5**

Thread production in hard-to-cut materials

Horn presents new developments in the DCG thread milling system. Suitable for producing threads from M1 to M2.5 (metric ISO threads DIN 13–20), the tools extend the possible applications of the DCG series for the reliable milling of threads. They have extremely sharp cutting edges and are suitable for universal use thanks to their coating. The solid carbide milling cutters are available as standard up to a thread length of 2 x D. They demonstrate their special capabilities and efficiency when machining steels, stainless steels, cast iron, non-ferrous metals and in particular hard-to-cut materials used in the medical technology sector, for example.

DCG solid carbide milling cutters have been proving themselves in the production of threads sized from M3 to M12 for many years. As the single-row milling cutters can be used for different pitches, a high degree of flexibility is guaranteed.

*978 characters incl. spaces*

**Image caption:**

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**Image 1:** The single-row milling cutters in the DCG system are suitable for a range of pitches.

**Image and text:** Paul Horn GmbH, Nico Sauermann

Contact person for enquiries:

Hartmetall-Werkzeugfabrik Paul Horn GmbH, Christian Thiele

Unter dem Holz 33-35, 72072 Tübingen, Germany

Tel.: +49 (0) 7071 7004-1820, Fax: +49 (0) 7071 72893

E-mail: [christian.thiele@phorn.de](mailto:christian.thiele@phorn.de), [www.phorn.de](http://www.phorn.de)